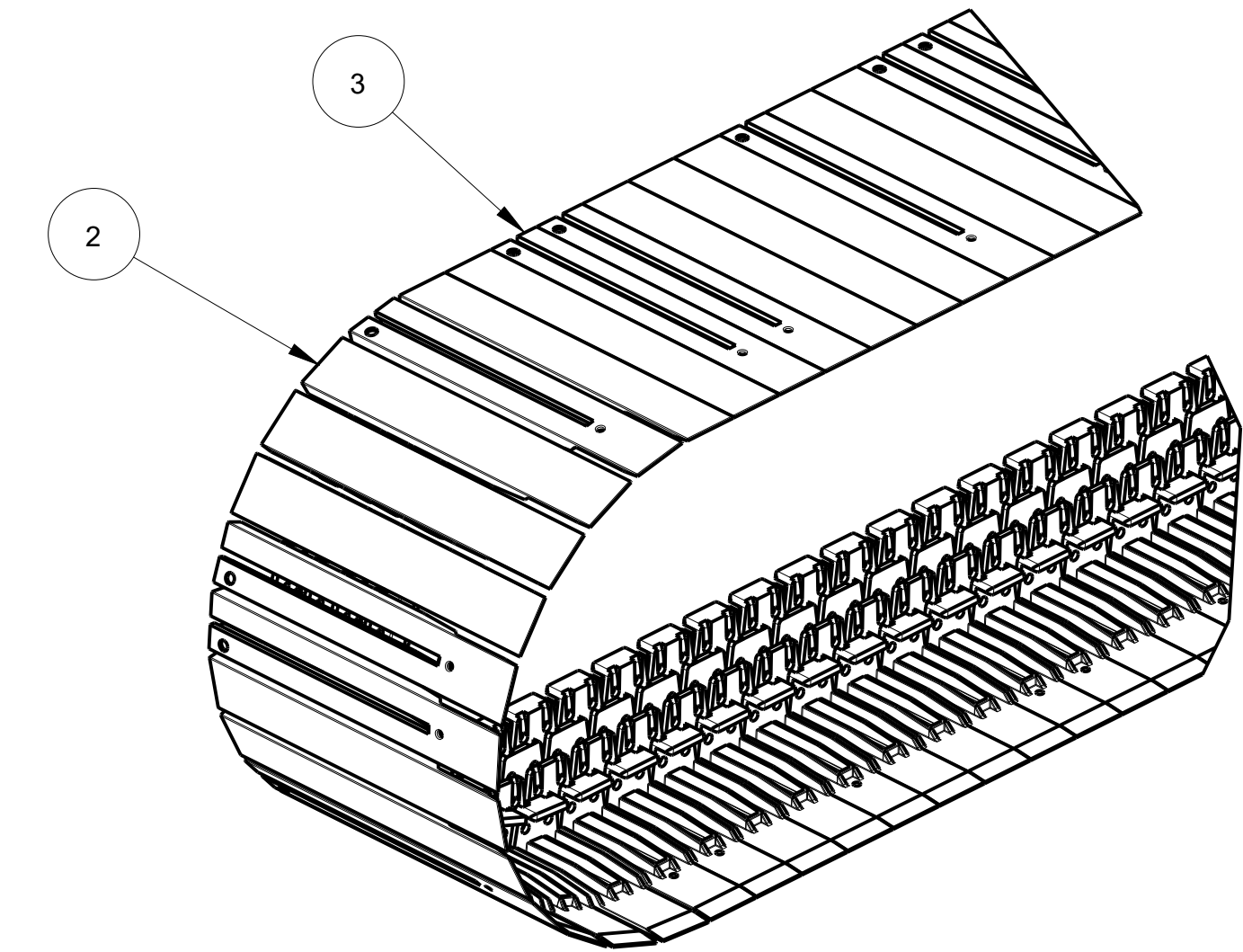


ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	CHAIN PAIR, NO. 60, DOUBLE EXT PIN	U5028692P
2	110	CHAIN LINK, MOLDED	U5001425M
3	66	CHAIN LINK, MOLDED W/SLOTS	U5001426M
4	22	HOLE CAP - RED	U5002655P
5	22	HOLE CAP - WHITE	U5002656P
6	22	HOLE CAP - BLUE	U5002657P
7	8	LINK, CONNECTING EXTENDED PINS	U5003288P



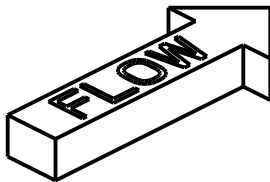
DETAIL A
SCALE: 1/4

ASSEMBLE CHAIN TOPS ONTO CHAIN AS SHOWN
WITH PATTERN RELATIVE TO MASTER LINK
POSITIONS SO THAT SOLID CHAIN TOPS
FALL ON MASTER LINKS

SEE DETAIL A

4X Ø 6.35 (1/4")
DRILL AT ASSEMBLY
THRU PLASTIC CHAIN TOP
CENTERED BETWEEN CHAINS AND
CENTERED WIDTHWISE ON PART
AT EACH MASTER LINK LOCATION
FOR IDENTIFICATION
(CHAIN LINK IS U5027580M)

REMOVE REX MASTER LINKS AND
REPLACE WITH UNI MASTER LINKS
(LONGER PINS)
SHOULD BE EQUALLY SPACED
ON 5.5 FT (66") CENTERS
(EVERY 88 LINKS)



-	--		
-	--		
-	--		
B	ITEM 1 WAS U5001424P REF ECN002911	BCD 2019-05-16	
A	ADDED UNI LINK AND NOTES, ECN000858	JWC 10-29-2004	
REV.	DESCRIPTION	BY DATE	CHK'D DATE

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1250M MACHINE	5009 SERIAL NUMBER	GROUPING CONVEYOR SUB ASSEMBLY	RH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS g12 CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25° BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)		METRIC SEE BOM	MATERIAL: FINISH:
DRW BY: P. BEBOUT DATE: 18-Jun-04		CHK'D :RT DATE :6-21-2004	ENGR. BY : W. CASH DATE :6-21-2004
TITLE: ASSY,GROUPER CHAIN			MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE
1/8 SCALE	Production LEVEL	C DRW. SIZE	DRW. N° U5001427M
B REV	1/1 SHEETS	N/A VER	